

PRODUCT SPECIFICATION

1.1 Product:

Name: Oakwell Black Pudding Chubb - 454 gram

Product Code: 454 gram (1lbs)

1.2 Supplier:

Name: PORK TRADERS 'OAKWELL' Ltd

Address: HOLT LANE
NETHERLEY
LIVERPOOL

Post Code: L27 2YB

Tel. No: 0151 487 3110/3222

Fax No: 0151 487 7437

Website www.porktraders.co.uk

1.3 The product to which this specification refers complies with all statutory requirements in force at the date hereof. The product pursuant to an order, shall at the time of supply, be of merchantable quality, fit for the purpose of which it is offered for sale and be of the nature, quality and substance demanded and described in the order.

Please sign and return the approved document within 28 Days.

If this document is not returned within this time Pork Traders Oakwell Ltd will assume acceptance if the product is purchased.

	<u>Signature</u>	<u>Position</u>	<u>Date</u>
On Behalf of Customer:			
Pork Traders:	Nancy McKee	Technical Manager	20.4.20

2.1 Raw Materials and Ingredients:

<u>Raw Materials/Ingredients</u>	<u>Country of Origin / Compound Ingredients</u>
FRESH PIGS BLOOD	UK
BARLEY	UK
PORK FAT	EC COUNTRIES
BARLEY FLOUR	UK
BACON - Salt, Preservative (Sodium Nitrate, Sodium Nitrite), Antioxidant (Sodium Ascorbate)	UK
RUSK - (Fortified Wheat flour [Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin], Salt, Raising Agent (Ammonium Carbonate)).	UK
FORTIFIED WHEAT FLOUR [Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin],	UK
SEASONING – Salt, Fortified Wheatflour [Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin],, Herbs (Marjoram, Mint, Sage, Thyme), Spices (Black Pepper, Nutmeg, Pimento), Rusk (Fortified Wheat flour [Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin], Salt, Raising Agent (Ammonium Carbonate)	UK
DRIED ONION	EGYPT/INDIA

2.2 Ingredient Declaration:

Pigs Blood (33%), Cooked Pearl **Barley**, Pork Fat (17%), **Barley** Flour, Bacon (4%) (Pork (85%), Water, Salt, Preservatives: Sodium Nitrite, Sodium Nitrate; Antioxidant: Sodium Ascorbate), Rusk (Fortified Wheat Flour [**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin], Salt, Raising Agent: Ammonium Carbonate), Fortified Wheat flour (**Wheat** Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Herbs, Spices, Dried Onion
Filled into Inedible Casing

For Allergens – See Ingredients in **Bold**

2.3 Additives:

<u>Ingredient</u>	<u>Category of Additive</u>	<u>Name / 'E' Number</u>
SODIUM NITRITE	PRESERVATIVE	E250
SODIUM NITRATE	PRESERVATIVE	E252
SODIUM ASCORBATE	ANTIOXIDANT	E301
AMMONIUM CARBONATE	RAISING AGENT	E503

3.1 Product:	
Product Name: OAKWELL BLACK PUDDING 454 g CHUBB	Product Code: 454 gram
No of Pieces / Case: 20	Av. Piece Wt: 454 gram
Count / Wt per box/bag: 9.080 kg	No per Case: 20

3.2 Product Description:
<p>Oakwell Award winning 454 gram FRESH BLACK PUDDING CHUBB</p> <p>Produced in a factory accredited to BRC Version 8 Global Standard for Food Safety – Grade AA</p>

3.3 Product photo



4.1 Finished Product:	Physical / Visual / Organoleptic Characteristics
<u>DIMENSIONS / VISUAL APPEARANCE:</u> BLACK PUDDING WITH DEFINED PIECES OF PORK FAT, PEARL BARLEY AND A DARK RED COLOURATION.	
<u>AROMA:</u> CHARACTERISTIC OF BLACK PUDDING WITH NO OFF TAINTS OR RANCIDITY.	
<u>FLAVOUR:</u> CHARACTERISTIC OF BLACK PUDDING WITH NO OFF FLAVOURS OR TAINTS.	
<u>TEXTURE:</u> FIRM, CRUMBLY.	

4.2 Finished Product:	Microbiological Standards		
<u>Organism</u>	<u>Frequency</u>	<u>Target</u>	<u>Maximum</u>
TVC / APC	WEEKLY	<50,000/G	<100,000/g
Coliforms	“	<100/G	<500/g
E. coli	“	<10/G	<100/g
Staphylococcus aureus	“	<20/G	<1000/g
Bacillus cereus	“	<100	<500/g
Salmonella	WEEKLY	ABSENT /25G	PRESENT/25G
OTHERS: LISTERIA	WEEKLY	ABSENT /25G	PRESENT/25G

4.3 Labelling:		Nutritional Information	
Nutritional analysis as grilled :-			
COMPONENT		*g PER 100g	PER 42g / ml SERVING
ENERGY	kJ	1125 kJ	472 kJ
	kcal	269 kcal	109 kcal
PROTEIN		9.1 g	3.8 g
CARBOHYDRATE		23.0 g	9.56 g
of which sugars		1.8 g	0.8 g
FAT		15.0 g	6.4 g
of which saturates		5.6g	2.4 g
FIBRE		3.0 g	1.2 g
SALT		3.5 g	1.5 g
SODIUM		1.4 g	0.6 g

5.1 Allergen Information		Special Dietary Information			
In accordance with the Food Information Regulations any allergens will be stated in Bold on packaging					
For information					
	IS THE PRODUCT FREE FROM	YES	NO	SOURCE	
Cereals containing Gluten	X				
Crustaceans	X				
Fish / Fish Products	X				
Egg / Egg Products	X				
Peanuts / Peanut Oils	X				
Soya / Soya Derivatives	X				
Milk / Dairy Products	X				
Nuts / Nut Oils	X				
Celery	X				
Mustard	X				
Sesame Seeds & Oil	X				
Sulphur Dioxide	X				
Sulphites at levels above 10 mg/kg	X				
Molluscs	X				
Lupins	X				
Suitable for Vegetarians	NO	Suitable for Vegans	NO	Suitable for Coeliacs	NO

<p>SHELF LIFE</p> <p>100 Days from Production. Minimum 49 Days from Delivery</p> <p>12 months from frozen</p>
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6.1 Labelling:	Coding
<p>Pre-printed casing with product ingredient information, EC Code, Producers Address, Nutritional Information (including "traffic light" data) and Storage Information</p> <p>USE BY 18/07/2020</p> <p>PRODUCTION CODE 0100 YEAR/DAY OF YEAR</p> <p>CODE POSITION: LABEL ON STICK OUTER CASE: SIDE</p>	
6.2 Labelling:	Weight Declaration
<p>Declared Case Weight: 454 grams Target: Tolerance (or T1/T2)</p>	

7.1 Inner Packaging / Printing:

Dimensions of STICK 130 mm length x 72 diameter

Colour of skin : Printed logo And Description

Closure Type of Stick: Aluminium Clips either end

Are the Sticks printed and suitable for sale as a traded unit: Yes

Are the Sticks given a best before and traceability code: Yes

7.2 Outer Packaging / Printing:

Bagged Bag Specification: Clear Nylon

Bags Dimensions : 457L x 610 W

Boxed Board Specification: K186T/190B

Case Dimensions (External): 371H X365W x 143D MM Casing Artwork attached Yes

Label Dimensions: 100 x 70 MM No per Case: 1 Position on Case END

7.3 Palletisation:

Cases per Layer: 9 No. of Layers 6 Cases per Pallet: 60

7.4 Packaging:**Packaging Waste Requirements**

Please provide weights of packaging materials used in each pack as delivered.

Packaging Type	Aluminium (grams)	Plastic (grams)	Board (Grams)
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Primary (Food Contact)

1g

2g

Secondary (Case)

24g if bagged

365g if boxed

Tertiary (Transit Pack -
discarded by wholesaler)

Primary Packaging Complies with Current UK Legislation and EC Directives