



Unit 1a & 1b, Nechells Business Centre, 31
Dollman Street, Nechells, Birmingham B7 4RP
Tel: 0121 333 3233



Handwritten signature/initials

PRODUCT SPECIFICATION

Product Brand	Crucials	
Product Name	Brown Sauce	
Product Legal Name	Brown sauce with sugar and sweetener	
Product Code	12x500ml – 87005001, 10x1L – 86005001, 6x1L – 85005001, 2x4.5L – 83005001	
Recipe Information	F25 V12	
Product Description	Rich and fruity brown sauce.	
Intended use	Table sauce, pour over sauce.	
Durability Statement (How the product should be stored when opened, if appropriate)	Store in a cool dry place away from direct sunlight. Always replace the lid. After Opening: refrigerate and use within 8 weeks.	
Shelf Life	12 months from manufacturers date	
Use By (tick as appropriate)	Best Before	Best Before End ✓
Storage Temperature Range for warehouse, transport and distribution	AMBIENT (not less than +2degC)	
Traceability Code on Finished Product (on the neck of the bottle)	PR021109C1 (this is an example of a batch number)	
Translation of Code	PR= Production, Numbers= Date Manufactured, C=Crucial, Number= Line Number	

ORGANOLEPTIC

Flavour	A spicy, fruity flavoured brown sauce.
Aroma	Spice and mild vinegar aroma.
Appearance	Dark Brown.
Texture	Thick, smooth and glossy.

PACKAGING

Unit of Sale	Each bottle with lid	Shrink wrap	Cardboard Tray	Outer pallet wrap
12x500ml	32g	14g	46g	300g
6x1L	48g	16g	34g	300g
10x1L	48g	16g	48g	300g
2x4.5kg	112g	N/a	162g	300g

Specification	Product Name: Crucials Brown Sauce		
Issued By: Paula Wlazlowska	Signature: <i>wlazlowska</i>	Issue Date: 02.01.18	
Position: Technologist		Issue Number: 6	
Reason for Issue: Change sweeteners		Page 1 of 4	
Review Date: Jan 2021			

500ml
Material = High Density Polyethylene (HDPE) cylindrical/squeeze bottle
Flip top closure that flips open to reveal a 6mm squirt hole
A foil seal is fitted via an induction heat-sealing machine thus giving the containers a true hermetical seal
<u>Shrink wrapped in packs of twelve:</u> 1 pallet = 6 layers = 108 packs = 1296 bottles 1 layer = 18 packs = 216 bottles
<u>Shrink wrapped in packs of six:</u> 1 pallet = 6 layers = 216 packs = 1296 bottles 1 layer = 36 packs = 216 bottles
Product Barcode: 5060060384057 Outer Case Barcode: 5060060384064
1 Litre
Material = High Density Polyethylene (HDPE) cylindrical/squeeze bottle
Flip top closure that flips open to reveal a 6mm squirt hole
A foil seal is fitted via an induction heat-sealing machine thus giving the container a true hermetical seal
<u>Shrink wrapped in packs of ten:</u> 1 pallet = 5 layers = 80 packs = 800 bottles 1 layer = 16 packs = 160 bottles
<u>Shrink wrapped in packs of six:</u> 1 pallet = 5 layers = 75 packs = 750 bottles 1 layer = 15 packs = 150 bottles
Product Barcode: 5060060384026 Outer Case Barcode: 5060060385085
4.5kg
Material = High Density Polyethylene (HDPE) Container
Brown conical container with a 38mm neck
The cap has a tamper evident ring
<u>Boxed in packs of two:</u> 1 pallet = 4 layers = 96 packs = 192 bottles 1 layer = 24 packs = 48 bottles
Product Barcode: 5060060384033 Outer Case Barcode: 5060060383138

Specification	Product Name: Crucials Brown Sauce	
Issued By: Paula Wlazlowska	Signature: <i>wlazlowska</i>	Issue Date: 02.01.18
Position: Technologist		Issue Number: 6
Reason for Issue: Change sweeteners		Page 2 of 4
Review Date: Jan 2021		

TYPICAL NUTRITIONAL ANALYSIS/100g

Energy (kJ /kcal)	283/67
Fat (g)	0.2
Of which saturates (g)	<0.1
Carbohydrate (g)	15.4
Of which sugars (g)	11.0
Fibre (g)	0.6
Protein (g)	0.6
Salt (g)	1.86

MICROBIOLOGICAL TESTING STANDARD (We use UKAS accredited laboratory)

Organism	Limit (cfu/g)
TVC @ 30°C	<1000
Coliforms	<100
Lactobacillus spp.	<100
Yeast & Moulds	<1000
Salmonella spp.	Absent 25g

Ingredients Declaration (shown in descending order)

Water, Tomato Concentrate, Sugar, Dark **Soya** Sauce (Contains **Wheat**), Modified Starch, Acid: Acetic Acid, Spices, Salt, **Barley** Malt Flour (Contains **Wheat**), Preservative (Potassium Sorbate), Colour (E150d), Sweetener (Sucralose).

ALLERGEN DATA

Allergen	Contains
Wheat	Yes
Barley	Yes
Oats	No
Rye	No
Kamut	No
Spelt	No
Triticale	No
Sesame Seeds	No
Peanuts	No
Nuts	No
Other nuts	No
Fish	No
Crustaceans	No

Specification	Product Name: Crucials Brown Sauce	
Issued By: Paula Wlazłowska	Signature: <i>wlazłowska</i>	Issue Date: 02.01.18
Position: Technologist		Issue Number: 6
Reason for Issue: Change sweeteners		Page 3 of 4
Review Date: Jan 2021		

Molluscs	No
Soya and soya derivatives	Yes
Egg products	No
Milk (incl. lactose)	No
Celery	No
Celeriac	No
Mustard	No
Sulphur Dioxide >10mg/kg	No
Lupin	No

SUITABILITY	YES/NO	COMMENTS
Suitable for Vegetarians	Yes	
Suitable for Vegans	Yes	
Suitable for Coeliacs	No	Not suitable for Coeliacs
Suitable for Halal	Yes	Not certified
Suitable for Kosher	Yes	Not certified

HACCP

- HACCP Has been applied to this product

Signed:	<i>Wlazłowska</i>	Issue Date:	02/01/2018
Print Name:	Paula Wlazłowska		
Position:	Technologist		

Specification	Product Name: Crucials Brown Sauce		
Issued By: Paula Wlazłowska	Signature: <i>Wlazłowska</i>	Issue Date: 02.01.18	
Position: Technologist		Issue Number: 6	
Reason for Issue: Change sweetners			Page 4 of 4
Review Date: Jan 2021			